



Angelus Legacy Series Can Seamer: Model 121L



Standard Features

The Model 121L Angelus seamer incorporates a base-mounted stainless steel machine enclosure, with door interlocks. This machine is rated for speeds up to 1600 CPM.

- Stainless steel base top plate and castings and components below-the-feed-line
- Titanium Nitride-coated Angelloy® seaming rolls with ceramic bearings
- Titanium Nitride-coated Angelloy seaming chucks
- Driven lower lifter oil pump system
- Automatic oil lubrication recirculating and filtration system
- Second operation off-seam setting
- No can/no cover feed
- External warning safety horn and light

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Optional Features

- Steam vacuum
- Under cover gassing
- Variable flow gassing system
- Filler connecting parts
- Filler belt drive
- Quick set seaming can
- Cover feed chute with vibrator
- Magnetic downstacker chute with vibrator
- Nickel-plated machine
- Hot water automatic seamer washdown
- Can feed extension washdown
- Recipe motorized turret height elevating mechanism

Technical Specifications	English	Metric
Number of seaming stations	12	12
Output speed range	400-1600 CPM	400-1600 CPM
Min/Max Can Diameter	200-303	50.8-81.0 mm
Min/Max Can Height (CM & Atmos)	110-800	41.3-203.2 mm
Min/Max Can Height (UCG & SV)	113-800	46.0-203.2 mm
Min. Can Height (CM & Atmos - Optional)	105	33.3 mm
Min. Can Height (UCG & SV - Optional)	107	36.5 mm
Transfer Chain Pitch Can Centers	3.75 or 4.00"	95.3 or 101.6 mm
Filler Drive	0.5 Rev/Can	0.5 Rev/Can
Horsepower/Electrical	25-40 hp	18-30 kW
Electrical Controls	24 VDC	24 VDC
Dry Air @ Base & Upper Turret Housing	3 psi	0.2 bar
CO ² /Nitrogen Gas Supply Pressure	125 psi @ 70F	8.6 bar @ 21C
CIP Cleaning – Hot Water	160F @ 70 psi	71C @ 4.8 bar
CIP Cleaning – Steam	330F @ 80 psi	165C @ 5.5 bar
Net Weight (Approx.)	14,400 lbs.	6,532 kg
Gross Weight (Approx.)	16,500 lbs.	7,484 kg

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