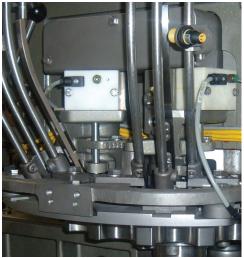
Angelus Legacy Series Can Seamer: Model 140S







Standard Features

The Model 140S Angelus seamer incorporates a base-mounted stainless steel machine enclosure, with door interlocks. This machine is rated for speeds up to 1750 CPM.

- Stainless steel base top plate and castings and components below-the-feed-line
- Titanium Nitride-coated Angelloy® seaming rolls with ceramic bearings
- Titanium Nitride-coated Angelloy seaming chucks
- Dual single roll cover separator

- Driven lower lifter oil pump system
- Automatic oil lubrication recirculating and filtration system
- · Second operation off-seam setting
- No can/no gas/no run sensor
- Automatic stop control system



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Optional Features

- Steam vacuum
- Variable flow gassing system
- Filler connecting parts
- Filler belt drive
- Quick set seaming can
- Double seam tightness monitoring
- Nickel-plated machine

- Hot water automatic seamer washdown
- Can feed extension washdown
- Recipe motorized turret height elevating mechanism

Technical Specifications	English	Metric
Number of seaming stations	14	14
Output speed range	125-1750 CPM	125-1750 CPM
Min/Max Can Diameter	200-300	50.8-76.2 mm
Min/Max Can Height	206-800	60.3-203.2 mm
Min. Can Height (Optional)	113	46 mm
Transfer Chain Pitch Can Centers	3.56 or 3.66"	90.5 or 93.1 mm
Filler Drive	0.5 Rev/Can	0.5 Rev/Can
Horsepower/Electrical	50 hp	38 kW
Electrical Controls	24 VDC	24 VDC
Dry Air @ Base & Upper Turret Housing	3 psi	0.2 bar
CO ² /Nitrogen Gas Supply Pressure	100 psi @ 70F	6.9 bar @ 21C
CIP Cleaning – Hot Water	160F @ 70 psi	71C @ 4.8 bar
CIP Cleaning – Steam	330F @ 80 psi	165C @ 5.9 bar
Net Weight (Approx.)	20,500 lbs.	9,299 kg
Gross Weight (Approx.)	23,000 lbs.	10,433 kg

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